

1 Lubrication chart

Edition: 2025-05, replaces edition 2024-01

Marine gearboxes with built-in disc clutch			
Lubricant type		Requirements	
- Marine diesel engine oil - Gear oil		- The oils must fulfill the advanced requirements on thermal stability. - SAE 30 (ISO VG 100) - FZG: SKS ≥ 12 acc. to DIN ISO 14635-1 (A/8,3/90) - CLP oils acc. to DIN 51517-3 - Operating temperature up to 120 °C (248 °F), temporary 130 °C (266 °F) - Ortlinghaus friction value test	
 - Castrol MHP 153 - Alphasyn HG 100^{a b}	 Clarity Synthetic EA Gear Oil 100^c	 Mobil Delvac Legend 1330	 - Titan Universal HD 30^a - Titan Universal XT 30 - Plantogear 100 S^{a c}
 - Caprano MT 30 - Caprano Special Plus 30 - Disola MT 30	 GulfSea Gear 100	 Klüberbio EG2-100^{a c}	

a. Oil with greystaining test result “high”
b. Synthetic oil (PAO only)
c. Biologically degradable oils (EAL)

Observe when selecting oil for use in REINTJES gearboxes:

- If the oil temperature is lower than
+ 10 °C / 50 °F (SAE 30)
+ 15 °C / 59 °F (SAE 40)
a sump heating installation is required (special equipment must be fitted to the gearbox).
- Lubricants approved by REINTJES meet all operational requirements and need no further additives. Further additives may even be harmful.
- Observe the manufacturer's safety data sheet for safely handling the lubricant.

Observe when changing oil:

- Observe the oil change intervals and oil analysis intervals specified in the operating manual.
- Replace filter elements when changing oil. Clean the venting filter thoroughly. Carry out a first check for contamination approx. 12 hours after commissioning.
- The oil level must be between the dipstick markings. The operating oil volume indicated on the type plate or the drawing of installation is a reference value.
- For flushing and cleaning of the gearbox use the operating oil. Remove cleaning oil from gearbox, oil filter and heat exchanger as thoroughly as possible.
- The gearbox is filled with VCI preservation oil when delivered. When the gearbox is put into operation, drain the VCI preservation oil and fill in operating oil. Any small amount of VCI preservation oil remaining may be mixed with the operating oil.

NOTICE

- ▶ The oil types listed in the lubrication chart are defined by the responsibility of the oil companies. The oils are suitable for the use in gearboxes and are in accordance with the REINTJES specification. The oil companies are responsible to keep the compositions of the oils identical as specified for this oil chart.
- ▶ REINTJES is neither liable for correctness of these data nor for any amendments occurring.
- ▶ If other oils shall be used please contact REINTJES first.
- ▶ REINTJES does not accept responsibility for any damages due to use of unsuitable oil.

NOTICE

Danger of hydrolysis

EAL lubricants are as a rule based on synthetically produced esters. There is always a danger of the used EAL lubricants to hydrolyse.

- ▶ Minimise the water content of the EAL lubricant for example by using adsorbents (special equipment).
- ▶ Observe the special information for EAL lubricants on oil change, flushing, and shutdown periods in the REINTJES operation description BV2379 "Guidelines for changing oil".
- ▶ Contact REINTJES service when using EAL lubricants for the first time.